



Pressed Steel Economy Clamp

Repairs Badly Pitted and Corroded Pipe Lines



Model "PS" Wide

Model "PS" Narrow



The Pressed Steel Economy Clamp is used for repairing badly pitted and corroded pipe lines at minimum cost.

This is not a thin spring-steel band with attached lugs. It is a 3/16 thick, heavy steel plate with inseparable wedge-shaped lugs pressed out of the material itself. This special construction prevents any give or collapse of the lug so that the full amount of take-up pressure applied by the bolts is transmitted directly to the gasket over the leak. While the clamp is heavy enough to outlast the pipe, it is still sufficiently flexible to conform to the pipe surface.

The Pressed Steel Economy Clamp is available in two widths:

Narrow: 4" wide for pit holes, complete with Cone Plug Gasket fastened in place.

Wide: 8" wide for running corrosion spots, complete with a crescent-shaped, pressure-equalizing gasket of Skinner Special Composition for use on oil or gas lines.

Large 5/8" diameter steel bolts, plated and Iridite-dipped, are furnished with all size clamp.

NOTE: Narrow type in sizes 4" OD through 12" comes with CP2NE Cone Plug. Narrow type in sizes 14" OD and up comes with CP2NF Cone Plug. Wide type in sizes 4" OD through 6" comes with SGNC #168 Strip Gasket. Wide type in sizes 8" and up come with SGN #148 Strip Gasket. 5/8" x 5" Bolts and Nuts are standard on above clamps.

Strip gaskets are Buna-N compound. Cone Plugs are Buna N but are also available as spares in either Buna-N (Black) or Natural Rubber (Red).

Price Schedule

NARROW STYLE				WIDE STYLE		
Size (inches)	Part Number	Sugg. List Price	Approx. Weight (lbs.)	Part Number	Sugg. List Price	Approx. Weight (lbs.)
4 OD	089623	\$ 82.00	3.75			
4	089621	\$ 70.00	4	089620	\$ 106.00	8.5
5	089617	\$ 82.00	5	089616	\$ 152.00	10.5
6 OD	089615	\$ 82.00	5			
6	089613	\$ 82.00	5.5	089612	\$ 116.00	11.25
8	089607	\$ 94.00	7	089606	\$ 140.00	14
10	089603	\$ 106.00	8	089602	\$ 186.00	17
12	089600	\$ 116.00	9	089599	\$ 210.00	19
14 OD	089598	\$ 130.00	10	089597	\$ 234.00	20.5
16 OD	089596	\$ 164.00	11.5	089595	\$ 256.00	23
18 OD	089594	\$ 210.00	12.5	089593	\$ 310.00	26
20 OD	089592	\$ 230.00	14	089591	\$ 316.00	28.5
24 OD	089589	\$ 260.00	17.5	089588	\$ 350.00	33.5